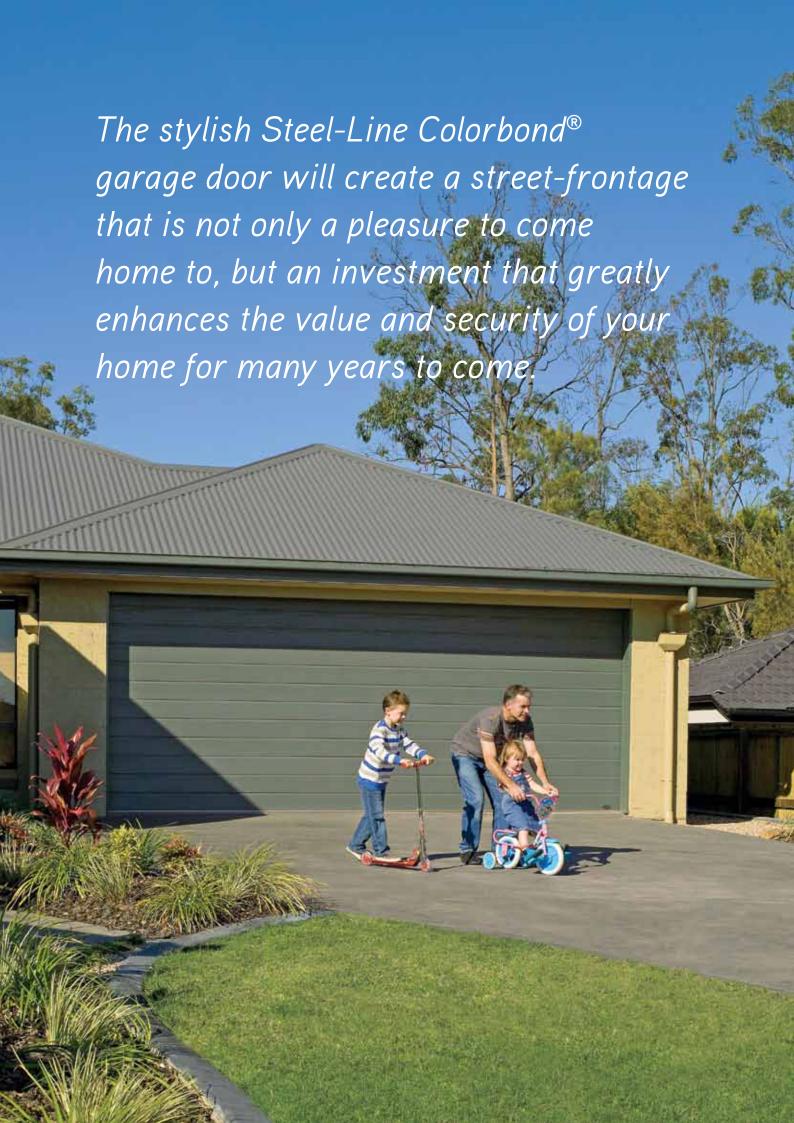


style, function & safety



Solorbond Colorbond Colorbond Colorbond



SECTIONAL GARAGE DOORS

Make a bold impression with the attractive range of Steel-Line Colorbond® sectional garage doors.

Enhance the exterior of your home with a garage door that will complement any style of architecture with a range of door styles to suit the unique characteristics of your home. You can choose from the stylish Heritage, Ranch, Slim-line, Flat-line or Glacier design.

Steel-Line's sectional garage doors have exceptional weather-resistant qualities. They are resilient against wind and dust conditions and come with tough PVC weather seals and heavy duty aluminium bottom rails, so you can trust that the precious contents of your garage are protected at all times.

We also understand that colour-matching is a very important factor in the selection of your new garage door. That's why we offer the full range of Colorbond® colours, which resist peeling, flaking and chipping under normal conditions.

All Steel-Line sectional doors can be automated for ease of use. As a market leader in safety and innovation, all of Steel-Line's automatic door openers come with a range of safety features. The standard 'Auto Reverse System' causes the garage door to immediately stop and reverse when it comes into contact with an object, while the optional 'Photo Eye' feature automatically reverses the closing door if its electronic beam senses an obstruction. Furthermore, to ensure smoothness of operation and one of the quietest garage door mechanisms available, Steel-Line uses specially designed hinges.











Quality Features That Will Stand The Test Of Time

For many years Steel-Line's range of garage doors has set the benchmark for style and quality throughout the Australian garage door industry.

Finger Proof Safety

Steel-Line's sectional doors feature a curved finger proof joint for added safety. This unique award-winning design not only safeguards your family against serious injury, it seals out elements that can penetrate conventional doors.

Heavy Duty Bottom Rail

Every Steel-Line sectional overhead door is fitted with a sturdy heavy duty bottom rail to increase strength in the lower part of the garage door. A tough and durable weather seal is added to the aluminium bottom rail for extra protection from the elements.

Strong and Quiet Operation

To avoid the harsh sounds of metal-on-metal, Steel-Line uses strong plastic hinges for smooth, quiet and trouble free operation.

Wind Brace Option*

The Steel-Line sectional door Wind Brace system is ideal for use in cyclonic areas. The unique Wind Brace design meets the current wind loading requirements of National Construction Code (NCC), AS/NZS 4505-2012, and achieves a C2 wind rating.



FINGER PROOF SAFETY



HEAVY DUTY BOTTOM RAIL





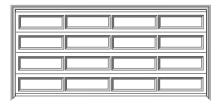
STRONG AND QUIET HINGES



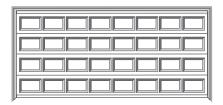
WIND BRACE SYSTEM FOR CYCLONIC AREAS

^{*} For more information regarding wind brace sectional garage doors, please refer to our Wind Brace Sectional Doors brochure, or contact your local Steel-Line branch.

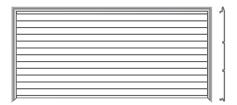
CHOOSE FROM THE STYLISH RANCH, HERITAGE, SLIM-LINE, FLAT-LINE OR GLACIER DESIGNS.



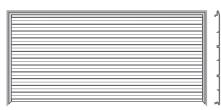
RANCH# (TEXTURED FINISH)



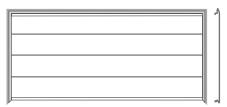
HERITAGE# (TEXTURED FINISH)



SLIM-LINE (SMOOTH* OR TEXTURED FINISH)



GLACIER (SMOOTH OR TEXTURED FINISH)



FLAT-LINE (SMOOTH* OR TEXTURED FINISH)

Windows can only be fitted to Ranch or Heritage designs in standard Colorbond® colours.

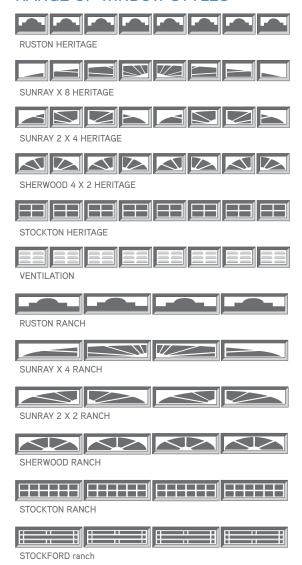
WINDOWS

Turn natural light and fresh air into a feature by adding a customised Steel-Line window design option to your sectional overhead door.

For that extra special finishing touch, create a striking entrance to your home with a window feature. For garages prone to dampness, Steel-Line's ventilated lourve option is also available. These lourves allow for air circulation, which in addition assists with removal of car fume odour; keeping your garage space fresher.

Your local Steel-Line expert will be more than happy to discuss the full range of window options available to you.

RANGE OF WINDOW STYLES



^{*} Smooth finish Slim-Line and Flat-Line are only available for the Savannah range.

27 COLORBOND® COLOURS TO CHOOSE FROM



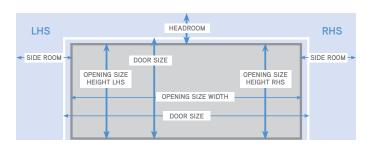


TECHNICAL DETAILS

In placing an order you will be required to submit the following information.

DESCRIPTION	MEASUREMENTS
OPENING SIZE HEIGHT LHS	
OPENING SIZE HEIGHT RHS	
OPENING SIZE WIDTH	
SIDE ROOM LHS	
SIDE ROOM RHS	
HEADROOM	

Example: 2130mm opening height will require a 2160mm high door.



(View from inside of garage, looking out)

DOOR SIZE WIDTH	Opening Size + 50mm for the width
DOOR SIZE HEIGHT	Opening Size + 30mm for the height
SIDE ROOM MINIMUM	125mm Standard and 150mm for low Headroom
HEADROOM MINIMUM	Standard 290mm
	Low Headroom - Front Mount 200mm
	Low Headroom - Rear Mount 170mm
WHEN USING AN OPERATOR	Add 50mm to the minimum Headroom required

Please note: The above table is a guide only and some dimensions may change.

Please note: The colours shown are a guide only. The limitations of printing processes make extremely accurate matches impossible. We strongly recommend comparing your choice with actual samples. Additionally, Steel-Line reserves the right to vary or delete colours without notice.

ROLLER DOORS



Tough and durable, Steel-Line's Clean-Line roller doors are made from BlueScope® Steel or Zincalume® steel for strength that has been proven to last the test of time.

Steel-Line's Clean-Line roller doors feature nylon felt webbing fixed to both sides of the garage door curtain to eliminate metal-on-metal contact. Helical coil springs are used to counter balance your Clean-Line roller door as a perfectly balanced door ensures even smoother operation. Steel-Line's roller door springs are heat-treated and stress-relieved prior to assembly giving you years of trouble free use.

Easy to use and long lasting, Steel-Line's Clean-Line roller doors can be made to suit sizes up to 5.1m high and 5.4m wide garage opening. They are also available in the full range of colour options by Colorbond* which resist peeling, flaking and chipping under normal conditions.

26 COLORBOND® COLOURS TO CHOOSE FROM



Please note: The colours shown are a guide only. The limitations of printing processes make extremely accurate matches impossible. We strongly recommend comparing your choice with actual samples. Additionally, Steel-Line reserves the right to vary or delete colours without notice.

Superior, Unique Profile

The exclusive Steel-Line roller door curtain has a unique roll formed profile that is engineer-designed for superior strength, whilst maintaining a unique modern appearance sure to enhance the exterior of your home.

Quality Drums and Springs

All Steel-Line garage doors revolve on precision-made steel drum wheels. Garage doors are counter-balanced using helical coil springs to ensure perfect balance and operation. All our springs are heat treated and tempered to give years of trouble free operation.

Centre Lift Lock

All A Series and AA Series Steel-Line garage roller doors have a factory fitted centre lift lock that can be keyed alike for multiple doors. Locks are generally mounted waist high and operated by key externally. It also features an internal keyless manual override that offers security and a safe exit in an emergency.

Dual-Sided Nylon Webbing

We apply nylon-felt webbing to both sides of the garage door curtain eliminating metal-on-metal contact resulting in an extremely quiet and smooth operating door for years to come.

Aluminium Bottom Rail

An engineer-designed, heavy-duty extruded aluminium bottom rail is used to strengthen the bottom panel of the garage door. The bottom rail also incorporates a specially designed weather seal, extruded from tough and durable PVC to protect your garage from the harsh weather, most insects and dust.

Windlock Option*

The Steel-Line roller door Windlock system is ideal for use in cyclonic areas. The unique Windlock design meets the current wind loading requirements of National Construction Code (NCC), AS/NZS 4505-2012, and has NT Deemed To Comply M/419/01-02 approval.



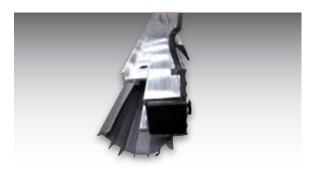
ROLL FORMED PROFILE



CENTRE LOCK



DUAL-SIDED NYLON WEBBING



ALUMINIUM BOTTOM RAIL WITH WEATHER SEAL



A MOULDED LUG SECURES THE DOOR CURTAIN*

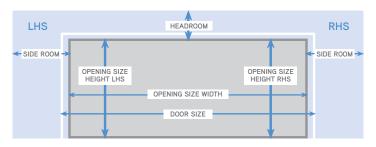
^{*} For more information regarding windlock roller doors, please refer to our Windlock Roller Doors brochure, or contact your local Steel-Line branch.



TECHNICAL DETAILS

In placing an order you will be required to submit the following information.

DESCRIPTION	MEASUREMENTS
OPENING SIZE HEIGHT LHS	
OPENING SIZE HEIGHT RHS	
OPENING SIZE WIDTH	
SIDE ROOM LHS	
SIDE ROOM RHS	
HEADROOM	



(View from inside of garage, looking out)

DOOR SIZE - WIDTH	"A" series = Opening Size + 50mm
	"AA" series = Opening Size + 100mm
	"B" series = Opening size + 100mm
DOOR SIZE - HEIGHT	Refer to "A" series and "AA" series and "B" series table on the right
SIDE ROOM - MANUAL	"A" series = 90mm minimum
	"AA" series = 125mm minimum
	"B" series = 185mm minimum
SIDE ROOM - WITH	"A" series = 120mm minimum
AUTOMATIC OPERATOR	"AA" series = 150mm minimum
	"B" series = 150mm minimum*
HEADROOM - MINIMUM	"A" and "AA" series = 430mm-510mm*
	"B" series = up to 570mm*
RESTRICTED - HEADROOM	= door opening height may be restricted

Please note: The above table is a guide only and some dimensions may change.

"A" Series Residential Door

(Range from 900mm to 3430mm in width)

"A" SERIES DOOR HEIGHTS
Up to and including 1200mm
Up to and including 2100mm
Up to and including 2200mm
Up to and including 2400mm
Up to and including 2600mm
Up to and including 2700mm
Up to and including 3000mm

"AA" Series Residential Door

(Range from 3435mm to 5500mm in width)

"AA" SERIES DOOR HEIGHTS
Up to and including 2200mm
Up to and including 2400mm
Up to and including 2600mm
Up to and including 2700mm
Up to and including 3000mm

"B" Series Light Industrial Door

(Range from 3101mm to 5500mm in width)

"B" SERIES DOOR HEIGHTS
Up to and including 3300mm
Up to and including 3600mm
Up to and including 4200mm
Up to and including 4800mm
Up to and including 5100mm

^{*} Please refer to Steel-Line Roller Door Technical Data Sheet for more details.

OPENERS



KEY RING REMOTE HANDSET





ROLLER DOOR OPENER

SECTIONAL DOOR OPENER

For the ultimate in safety and convenience, Steel-Line offers the latest electronic technology with push-button ease in its range of automatic garage door openers.

The last thing you want to do after your long drive home is get out of the car to open the garage door, especially if it's raining, cold or dark outside.

Suitable for roller doors, tilt doors and sectional garage doors, Steel-Line's remote automatic garage door openers can be easily installed to new or most existing garage doors.

This extremely quiet system combines convenience with safety. Its key-ring remote handset is digitally security-coded with up to 29 million variations so your security is always assured. The standard 'Auto Reverse' and optional 'Photo Eye' safety system minimise the risk of injury and are available on all Steel-Line automatic openers.



SERVICE

Is your garage door in need of a service or repair? Your local Steel-Line service technician can help.

To ensure the safe and smooth operation of your garage door for years to come, it is recommended that it is serviced by an expert every 12 months. Steel-Line has qualified service technicians on hand to service or repair your new or existing garage door. Whether you need repairs and replacement parts for your garage door, motor or remote, Steel-Line can help.

Our services include:

- Replacement motors
- Replacement motor electronics and parts
- Coding of new or existing remotes
- Replacement tracks and brackets
- Replacement weather seals, cables and springs
- New barrels, keys or complete locks

Our experienced technicians service all Steel-Line garage doors and operators as well as those of most other brands*.

Why not call us today?

Call 1300 427 243

*Dependent on availability of parts from suppliers.



WARRANTY

Steel-Line Garage Doors hereafter referred to as the manufacturer hereby warrants:

- Garage doors (domestic) to be free from defects in material and workmanship for a period of 12 months from date of purchase.
- 2. Garage doors (commercial application) light industrial doors plus roller shutters and aluminium type doors to be free from defects in material and workmanship for a period of 1 year from date of purchase. With the exception that:

 i. While Colorbond® doors are long lasting, hardwearing, peel, flake and chip resistant,
 - under normal conditions this warranty does not extend to inherent defects in steel or other material used in the manufacture or to the Colorbond® process applied. The company will, however, procure and assign to the customer the benefit of the warranty of the manufacturer BlueScope®.
 - warrang or the infantacture a tolescoppes, it. From the date of purchase, providing that the installation was correctly performed and the appropriate care and services have been performed by the purchaser, the manufacturers obligations under the warranty are limited to rectify any such defect in material and workmanship in a manner that is considered reasonable by the manufacturer and including if required, the use of touch up paint to the surface coat. iii. In the case of timber clad doors due to the nature of timber No warranty will apply
- to the timber component if affected by the weather.

 3. Where the garage door has been installed by the manufacturer the warranty on such installation shall be free from defect in workmanship and material for a period of 1 year for domestic and 3 months for industrial and commercial applications from date of its installation.
- Garage door operators (domestic application) to be free from defects in material for a period of 5 years for motors and 2 years for electronics and mechanics from
- 5. Garage door operators (commercial application) to be free from defects in material for a period of 3 months from date of purchase.
 6. Where the garage door operator has been installed by the manufacturer, the warranty on such installations shall be free from defect in workman ship and material for a
- period of 1 year.

 Where a unit has been returned to the manufacturer, all costs incurred in the return will be paid for by the purchaser. If in the opinion of the manufacturer the product is found to be faulty, all defective parts will be replaced at no cost to the purchaser. i. Where a defect is found in an operator which has been installed by the manufacturer, the purchaser shall notify the manufacturer and the manufacturer shall make arrangements to inspect the said operator.

 ii. The manufacturer retains the option to repair or replace any operator found to be
 - faulty
 - iii. If during an on site inspection the fault is rectified by an adjustment that comes under the responsibility of the purchaser to have the product serviced on a regular basis, a service fee will be charged.

- basis, a service fee will be charged.
 Proof of purchase must be given to the manufacturer at time of warranty claim.
 Clear access must be provided to drum, operator, track and lifting equipment to enable our representatives to conduct service/warranty work.

 10. Any claim for damaged panel, curtain or associated parts will need to be made within 7 days of the goods being receipted by the customer or installed by a Steel-Line Group member. On selling the product does not negate or renew Steel-Line's varranty terms
- The manufacturer reserves the right to modify any existing or future products without incurring any obligation to incorporate such modification to product already manufactured or to which this warranty may relate.

 12. The manufacturer reserves the right to touch up on site Colorbond® and or pre-
- painted surfaces on its range of garage doors but no responsibility will be taken for the possibility of any paint rubs, scuffing etc on the internal wash coat finish or external painted surface.
- 13. This warranty does not apply to any defect, loss or damage arising or caused directly
- Any masonry rendered or other surfaces cracking or collapsing during installation
- iii. Any weakening or collapse of the structure to which the doors are affixed occurring any time after installation.
- iv. Ány damage to or deterioration in the condition of the doors occurring after delivery and prior to installation.
- and prior to installation.

 V. Any defect (including defects in component parts or accessories) arising from or attributable to the failure to carry out normal preventive maintenance or adjustment.

 Vi. To any additional defect damage or deterioration arising from or attributable to the operation of the door after it is known to be defective.
- vii. To any door being installed within 800 metres of the sea or other body of water of equivalent or greater salt concentration or in an area subject to industrial fall out or the use of incorrect cleaning material (acid wash) on the door or adjacent area 14. Exclusions to warranty period:
- Key & barrel 1 year warranty Spring tensions 3 months warranty
- iii. Repair or warranty work 3 months warranty

 15. Not included in warranty (garage doors operators):
- Ratteries
- Fuses
- iii. Globes
- iv. Sensitivity and Limit Switch adjustment
- v. Transmitter and receiver range vi. Misuse of product
- Note: All warranties will be voided subject to:
 Water damage and condensation.

 - ii. Power supply black out or surge.
 iii. Door blowing in, storm damage or any act of God.
- iv. Modification or adjustment by unauthorised persons, v. Any interference from radio (including citizen band radios) or any other electronic
- vi. Account not paid in full by the purchaser.
- vii. Preventive maintenance and regular servicing by experienced door installers.

 17. Subject only to the provisions of the Trade Practices Act and any legislation of the state or territory wherein the doors of the company shall have been sold or installed (which may confer certain rights on consumers of goods and those rights by such legislation may be rendered incapable of exclusion) this warranty supersedes and excludes all representations, warranties and conditions whether expressed or implied by law and the company shall have no liability or otherwise that herein provided for any loss and damage (including consequential loss and damage, loss of use or profits) by reasons of delay, defective or faulty materials or workmanship, negligence or any act, matter or thing done permitted or omitted to be done by the company.

To locate your nearest Steel-Line branche or reseller across Australia call 1300 427 243 or visit www.steel-line.com.au

Head Office

51 Perivale Street, Darra QLD 4076 Ph: 07 3717 6666 Fax: 07 3717 6692

Steel-Line Reseller

27 Clinker Street, Darra QLD 4076 Ph: 07 3717 6624 Fax: 07 3717 6693 Em: reseller@steel-line.com.au

Queensland

Steel-Line Brisbane

1/23 Perivale Street, Darra QLD 4076 Em: brisbane@steel-line.com.au

Steel-Line Cairns

46 Ponzo Street, Woree QLD 4868 Ph: 07 4045 9000 Fax: 07 4045 9090 Em: cairns@steel-line.com.au

Steel-Line Townsville

65-67 Crocodile Crescent, Mt St John QLD 4810 Ph: 07 4758 4900 Fax: 07 4758 4990

Em: townsville@steel-line.com.au

Steel-Line Mackay

7 Longwall Place, Paget, QLD 4740 Ph: 07 4952 2144 Fax: 07 4952 2177 Em: mackay@steel-line.com.au

Steel-Line Rockhampton 65 Elphinstone Street, Berserker QLD 4701 Ph: 07 4921 0180 Fax: 07 4921 0286 Em: rockhampton@steel-line.com.au

Steel-Line Sunshine Coast

Ph: 07 5445 2500 Fax: 07 5445 2511 Em: sunshinecoast@steel-line.com.au

Steel-Line Gold Coast

Unit 4, 645-655 Pine Ridge Road, Biggera Waters QLD 4216

Ph: 07 5571 5566 Fax: 07 5571 6766 Em: goldcoast@steel-line.com.au

BOSS Garage Door Operators

1/23 Perivale Street, Darra QLD 4076 Ph: 07 3713 3200 Fax: 07 3713 3230 Em: sales@bossoperators.com.au

New South Wales

Steel-Line Coffs Harbour

24 Craft Close, Boambee NSW 2452 Ph: 02 6658 2666 Fax: 02 6658 2667 Em: coffsharbour@steel-line.com.au

Steel-Line Newcastle

46-48 Orlando Road, Lambton NSW 2299 Ph: 02 4957 7322 Fax: 02 4957 7344 Em: newcastle@steel-line.com.au

Accent Mirage Doors

36 Mavis Street, Revesby NSW 2212 Ph: 02 8707 5200 Fax: 02 8707 5290 Em: sales@accentdoors.com.au

Steel-Line Sydney 146 Glendenning Rd, Glendenning NSW 2761 Ph: 02 9679 5200 Fax: 02 9679 5222 Em: sydney@steel-line.com.au

Steel-Line Wollongong 8 Lady Penrhyn Drive, Unanderra NSW 2526 Ph: 02 4272 4587 Fax: 02 4272 4591 Em: wollongong@steel-line.com.au

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Steel-Line Campbellfield 111 National Boulevard, Campbellfield VIC 3063 Ph: 03 9300 7800 Fax: 03 9300 7888 Em: campbellfield@steel-line.com.au

Steel-Line Dandenong 487 Hammond Road, Dandenong, VIC 3175 Ph: 03 8795 3400 Fax: 03 8795 3490 Em: dandenong@steel-line.com.au

Rossdoor Garage Doors & Gates 4/20 Peel Street, Eltham VIC 3095 Ph: 03 9439 1655 Fax: 03 9431 0433 Em: sales@rossdoor.com.au

Steel-Line Geelong 23-24 Hume Reserve Court, Bell Park VIC 3215

Ph: 03 5272 2346 Fax: 03 5277 1293 Em: geelong@steel-line.com.au

Western Australia

Perth Windsor Doors

62 Triumph Avenue, Wangara WA 6065 Ph: 08 9408 2100 Fax: 08 9408 2190 Em: sales@perthwindsordoors.com.au

Quokka Garage Doors

Unit 7, 71 Winton Road, Joondalup WA 6027 Ph: 08 9400 8900 Fax: 08 9300 9088 Em: info@quokkadoors.com.au

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503 Cross Keys Road, Cavan SA 5094 Ph: 08 8359 1133 Fax: 08 8359 1200 Em: adelaide@steel-line.com.au

Tasmania

Steel-Line Hobart

3/237 Kennedy Drive, Cambridge TAS 7170 Ph: 03 6248 4770 Fax: 03 6248 4771 Em: hobart@steel-line.com.au

Northern Territory

Steel-Line Darwin 57 Raphael Road, Winnellie NT 0821 Ph: 08 8947 2888 Fax: 08 8947 2188 Em: Darwin@steel-line.com.au

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